

Testing & Consultancy Charges
(w.e.f from Jan. 2015)

Recommended (Min.) size of sample for testing.

- Fibre – 250 Gms.
- Yarn – 15 cone containing single/double hank.
- Fabric – 01 mtr. with full width of sample or more depending on test parameter.
- Made-up/ Readymade garments – one full piece
- Effluents / Chemicals – 02 Ltr
- Dyes/ Pigments – 10 gms.

➤ **Note** :- Service tax will be deposited according to Govt. rules additionally.

A. Schedule Physical Testing Charges

1. FIBRE TEST (Fibre Tech. Lab)

Sr.	Test Characteristic	Charges(Rs.)
1.	Fineness	300.00
2.	Moisture Regain	200.00
3.	Fibre Bundle Strength/Elongation	500.00
4.	Single Fibre Strength/Elongation	500.00
5.	Fibre Staple Length/Short Fibre %	200.00
6.	Micronaire Value	300.00
7.	Fibre Maturity	300.00
8.	Trash Content %	200.00
9.	Fibre Diameter (Micron Value)	200.00
10.	No. of Fibre/ Cross-section	200.00
11.	Microscopic Test	300.00
12.	Identification of Fibres	200.00
13.	Blend Analysis- a. Binary b.Ternary	300.00 500.00
14.	Identification of PP/ PVC/ PU etc.	800.00

2. YARN TEST (Textile Testing Lab)

Sr.	Test Characteristic	Charges(Rs.)
1.	Linear Density / Moisture Regain	200.00
2.	Lea Strength	200.00
3.	Single Thread Strength/Elongation	300.00
4.	Yarn Twist (Single/ Plied/ Compound)	200.00
5.	Resistance in Kms. (RKM)	300.00
6.	Evenness (Sliver/Roving/Yarn)	200.00
7.	Evenness (Sliver/Roving/Yarn) By Uster	500.00
8.	Nature of Yarn (Staple/Spun/Filament)	200.00
9.	Classimatte Fault Test	500.00
10.	Yarn CV % / No. of fibre / cross-section	300.00

3. FABRIC TEST (Textile Testing Lab)

Sr.	Test Characteristic	Charges(Rs.)
1.	Measurements/ Area/ Weight	200.00
2.	Weight per Unit Area - GSM	200.00
3.	Fabric Thickness/ Cover Factor	200.00
4.	Count/ Denier (Warp/ Weft)	200.00
5.	Crimp Test (Warp / Weft)	200.00
6.	Individual Twist (Warp/ Weft)	200.00
7.	Crease Recovery	200.00
8.	Stiffness Test / Drape	200.00
9.	Abrasion Resistance Test	300.00
10.	Tensile Strength	300.00
11.	Bursting/ Tearing Strength Test	300.00
12.	Fabric Nature (Knitted/ Woven/ Felted)	200.00
13.	Strength of Warp/ Weft individual	200.00
14.	Read count (EPI & PPI)	200.00
15.	% of Warp and Weft by weighing	300.00
16.	Air Permeability Test	300.00
17.	Pilling Test	200.00
18.	Weave Analysis (Simple/ Complex),	300.00

4. DYES & COLOUR TESTING (Textile Chem. Lab):

Sr.	Test Characteristic	Charges(Rs.)
1.	Identification of Dyes	300.00
2.	Wettability of Fabric	200.00
3.	Water Permeability Test	300.00
4.	Water Spray Test	300.00
5.	Water Proofing /repellency Test	300.00
6.	LOI Test	300.00
7.	Flammability	300.00
8.	Strength of Dyeing Additive	200.00
9.	Fastness to- a. Light	300.00
	b. Washing	500.00
	c. Colour	500.00
	d. Perspiration	500.00
	e. Hot pressing	500.00
	f. Bleaching	500.00
	g. Rubbing (dry & wet)	500.00